

易掌管 MES 制造执行系统镜像使用指南

- 在使用易掌管 MES 制造执行系统镜像时若有相关问题可及时拨打我们售后服务电话(或公司客服 QQ: 100458098);
- 2. 远程登录服务器后点击【开始】-【Internet 信息服务(IIS)管理器】;



3. 打开 IIS 管理器, 修改 MES 站点及 MES-YS (样式站点) 内网和外网 IP,默认端口为 8010 和 8020(可更改), 点击选择站点,点击【绑定】,选择网站绑定 IP 点击【编辑】,修改本机服务器的内网及外网 IP;



 4. 配置 WEB 目录:配置 web.config 样式库参数值;在 "C:\MES\02_WEB 服务端\01_Web" 目录下,修改的 "Web.config" 样式库参数值;

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Instance=true providerName="System.Data.SalClient" />
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providerName="System. Data. SqlClient"/>>
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<pre>(/appSettings)</pre>
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<add assembly="System Web.Extensions.Design, Version=4.0.0.0, Culture=neutral, PublicKeyToken=31BF3856AD364E35"></add>
<add assembly="System.Windows.Forms, Version=4.0.0.0, Culture=neutral, PublicKeyToken=B77A5C561934E089"></add>
(add assembly="CrystalDecisions.Web, Version=13.0.2000.0, Culture=neutral, PublicKeyToken=692FBEA5521E1304" />
(add assembly="CrystalDecisions.Shared, Version=13.0.2000.0, Culture=neutral, PublicKeyToken=692#BEA5521E1304" />
<pre><add assembly="log4net," culture="neutral," publickeytoken="692FBEA5521E1304" version="1.2.10.0,"></add></pre>
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5. 开放端口: 登录云服器后台开放相对应的默认端口 8010 及 8020;

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6. 激活:打开浏览器,在 IE 中输入 http://IP:端口号,出现如下图登录界面,输入账号: Admin,密码: 123, 会提示需要进行激活,此时联系我们售后服务人员(或公司客服 QQ: 100458098)进行注册激活。

